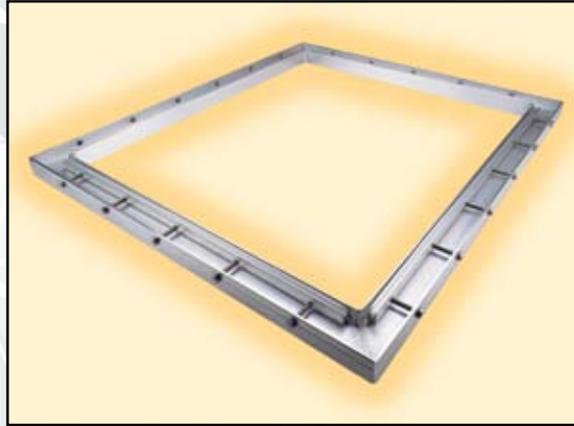


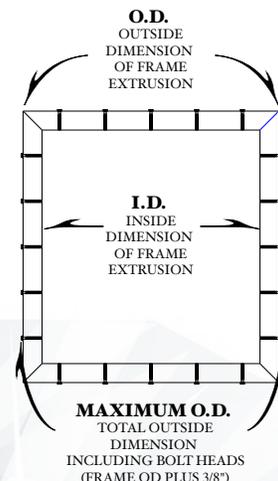
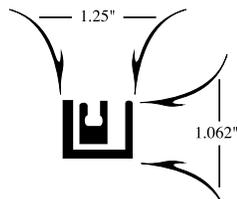
# Draw-Bar Frame Price List 2026



# DRAW-BAR FRAME PRICE LIST

January 2026

## WC-10



**Max Size: 20"**

Width: 1.25"

Height: 1 1/16"

Weight per Ft: 1.0 Lbs

ID to OD Conv: 2 1/2"

ID to Max OD : 2 7/8"

Total Frame O.D. or Max O.D. Inches

<b>40</b>	<b>42</b>	<b>44</b>	<b>46</b>	<b>48</b>	<b>50</b>	<b>52</b>	<b>54</b>	<b>56</b>	<b>58</b>
\$171.50	173.00	182.50	184.00	185.00	195.00	196.50	197.50	207.50	209.00
<b>60</b>	<b>62</b>	<b>64</b>	<b>66</b>	<b>68</b>	<b>70</b>	<b>72</b>	<b>74</b>	<b>76</b>	<b>78</b>
210.00	220.00	221.00	222.50	232.00	233.50	235.00	244.50	246.00	247.50
<b>80</b>	<b>82</b>	<b>84</b>	<b>86</b>	<b>88</b>	<b>90</b>	<b>92</b>	<b>94</b>	<b>96</b>	<b>98</b>
257.00	258.50	260.00	269.50	271.00	272.00	282.00	283.00	284.50	294.50
<b>100</b>	<b>102</b>	<b>104</b>	<b>106</b>	<b>108</b>	<b>110</b>	<b>112</b>	<b>Frames Over 112" O.D.</b>		
295.00	297.00	307.00	308.00	309.50	319.00	320.00	\$ 2.86 per O.D. Inch		
1 to 12 List Price				13 to 24 Less 5%		25 or more Less 10%			

Total Frame I.D. Inches

<b>30</b>	<b>32</b>	<b>34</b>	<b>36</b>	<b>38</b>	<b>40</b>	<b>42</b>	<b>44</b>	<b>46</b>	<b>48</b>
\$171.50	173.00	182.50	184.00	185.00	195.00	196.50	197.50	207.50	209.00
<b>50</b>	<b>52</b>	<b>54</b>	<b>56</b>	<b>58</b>	<b>60</b>	<b>62</b>	<b>64</b>	<b>66</b>	<b>68</b>
210.00	220.00	221.00	222.50	232.00	233.50	235.00	244.50	246.00	247.50
<b>70</b>	<b>72</b>	<b>74</b>	<b>76</b>	<b>78</b>	<b>80</b>	<b>82</b>	<b>84</b>	<b>86</b>	<b>88</b>
257.00	258.50	260.00	269.50	271.00	272.00	282.00	283.00	284.50	294.50
<b>90</b>	<b>92</b>	<b>94</b>	<b>96</b>	<b>98</b>	<b>100</b>	<b>102</b>	<b>Frames Over 102" I.D.</b>		
295.00	297.00	307.00	308.00	309.50	319.00	320.00	\$ 3.14 per I.D. Inch		
1 to 12 List Price				13 to 24 Less 5%		25 or more Less 10%			

### Draw-Bar Options



Keystone Nylon  
Replacement Bars  
Replacement Rods

\$ 1.40 inch  
.20 inch

### Hardware Options



Hex Head  
Replacement Bolt Set \$ 1.75 ea



Recessed Allen  
Replacement Bolt Set \$ 1.75 ea



Allen Head  
Replacement Bolt Set \$ 1.75 ea  
(Limited Supply)

Eino / Diamond Chase  
(800) 245-5283 ph  
(626) 969-1821 ph  
(626) 969-1599 fax

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Azusa, CA 91702

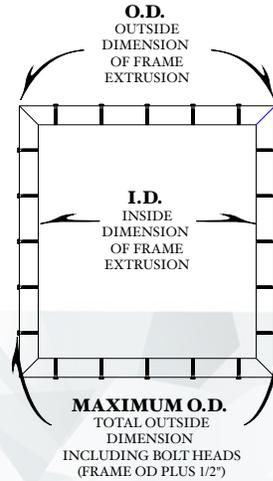
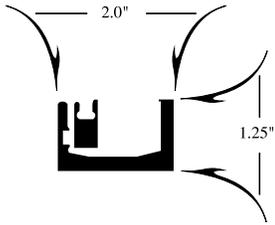
Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## WC-20

January 2026



**Max Size: 30"**  
 Width: 2"  
 Height: 1 1/4"  
 Weight per Ft: 1.6 Lbs  
 ID to OD Conv: 4"  
 ID to Max OD : 4 1/2"

**Total Frame O.D. or Max O.D. Inches**

<b>100</b>	<b>102</b>	<b>104</b>	<b>106</b>	<b>108</b>	<b>110</b>	<b>112</b>	<b>114</b>	<b>116</b>	<b>118</b>			
\$391.00	393.00	406.00	408.50	410.00	423.50	426.00	428.00	441.00	443.00			
<b>120</b>	<b>122</b>	<b>124</b>	<b>126</b>	<b>128</b>	<b>130</b>	<b>132</b>	<b>134</b>	<b>136</b>	<b>138</b>			
445.50	458.50	460.00	463.00	475.00	478.00	480.00	493.00	495.00	497.50			
<b>140</b>	<b>142</b>	<b>144</b>	<b>146</b>	<b>148</b>	<b>150</b>	<b>152</b>	<b>154</b>	<b>156</b>	<b>158</b>			
510.00	513.00	515.00	528.00	530.00	532.50	545.00	547.50	550.00	562.50			
<b>160</b>	<b>162</b>	<b>164</b>	<b>166</b>	<b>168</b>	<b>170</b>	<b>172</b>	<b>Frames Over 172" O.D.</b>					
565.00	567.00	580.00	582.00	584.50	597.00	600.00	\$3.49 per O.D. Inch					
1 to 5 List Price							6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%	

**Total Frame I.D. Inches**

<b>84</b>	<b>86</b>	<b>88</b>	<b>90</b>	<b>92</b>	<b>94</b>	<b>96</b>	<b>98</b>	<b>100</b>	<b>102</b>			
\$391.00	393.00	406.00	408.50	410.00	423.50	426.00	428.00	441.00	443.00			
<b>104</b>	<b>106</b>	<b>108</b>	<b>110</b>	<b>112</b>	<b>114</b>	<b>116</b>	<b>118</b>	<b>120</b>	<b>122</b>			
445.50	458.50	460.00	463.00	475.00	478.50	480.00	493.00	495.00	497.50			
<b>124</b>	<b>126</b>	<b>128</b>	<b>130</b>	<b>132</b>	<b>134</b>	<b>136</b>	<b>138</b>	<b>140</b>	<b>142</b>			
510.00	513.00	515.00	528.00	530.00	532.50	545.00	547.50	550.00	562.50			
<b>144</b>	<b>146</b>	<b>148</b>	<b>150</b>	<b>152</b>	<b>154</b>	<b>156</b>	<b>Frames Over 156" I.D.</b>					
565.00	567.00	580.00	582.00	584.50	597.00	600.00	\$3.85 per I.D. Inch					
1 to 5 List Price							6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%	

**Draw-Bar Options**

	Top Loading Double Nylon Replacement Bars	\$ 1.60 inch
	Replacement Rods	.20 inch
	Keystone Nylon Replacement Bars	\$ 1.50 inch
	Replacement Rods	.20 inch
	Glue On Draw Bars Replacement Bars	\$ 1.60 inch
	Replacement Glue Strip	.30 inch

**Hardware Options**

	Hex Head Replacement Bolt Set	\$ 2.50 ea
	Recessed Allen Replacement Bolt Set	\$ 2.50 ea
	Allen Head Replacement Bolt Set (Limited Supply)	\$ 2.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

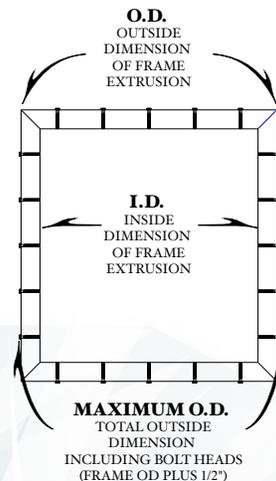
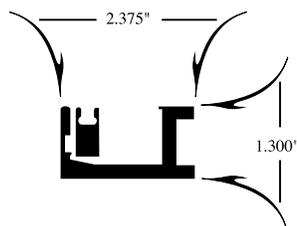
Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

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 Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

## WC-20 HD

January 2026



**Max Size: 36"**  
 Width: 2 3/8"  
 Height: 1 5/16"  
 Weight per Ft: 1.9 Lbs  
 ID to OD Conv: 4 3/4"

Total Frame O.D. or Max O.D. Inches									
<b>120</b>	<b>122</b>	<b>124</b>	<b>126</b>	<b>128</b>	<b>130</b>	<b>132</b>	<b>134</b>	<b>136</b>	<b>138</b>
\$ 468.00	471.00	474.00	488.00	491.00	494.50	508.00	511.50	514.50	528.50
<b>140</b>	<b>142</b>	<b>144</b>	<b>146</b>	<b>148</b>	<b>150</b>	<b>152</b>	<b>154</b>	<b>156</b>	<b>158</b>
531.50	535.00	549.00	552.00	555.00	569.00	572.50	575.00	590.00	593.00
<b>160</b>	<b>162</b>	<b>164</b>	<b>166</b>	<b>168</b>	<b>170</b>	<b>172</b>	<b>174</b>	<b>176</b>	<b>178</b>
596.50	610.00	614.00	617.00	631.50	634.50	638.00	652.00	655.50	659.00
<b>180</b>	<b>182</b>	<b>184</b>	<b>186</b>	<b>188</b>	<b>190</b>	<b>192</b>	<b>Frames Over 192" O.D.</b>		
673.00	676.50	680.00	694.50	698.00	701.00	715.00	\$ 3.73 per O.D. Inch		
1 to 5 List Price		6 to 11 Less 5%			12 to 17 Less 7.5%		18 or more Less 10%		

Total Frame I.D. Inches									
<b>101</b>	<b>103</b>	<b>105</b>	<b>107</b>	<b>109</b>	<b>111</b>	<b>113</b>	<b>115</b>	<b>117</b>	<b>119</b>
\$ 468.00	471.00	474.00	488.00	491.00	494.50	508.00	511.50	514.50	528.50
<b>121</b>	<b>123</b>	<b>125</b>	<b>127</b>	<b>129</b>	<b>131</b>	<b>133</b>	<b>135</b>	<b>137</b>	<b>139</b>
531.50	535.00	549.00	552.00	555.00	569.00	572.50	575.00	590.00	593.00
<b>141</b>	<b>143</b>	<b>145</b>	<b>147</b>	<b>149</b>	<b>151</b>	<b>153</b>	<b>155</b>	<b>157</b>	<b>159</b>
596.50	610.00	614.00	617.00	631.50	634.50	638.00	652.00	655.50	659.00
<b>161</b>	<b>163</b>	<b>165</b>	<b>167</b>	<b>169</b>	<b>171</b>	<b>173</b>	<b>Frames Over 173" I.D.</b>		
673.00	676.50	680.00	694.50	698.00	701.00	715.00	\$ 4.14 per I.D. Inch		
1 to 5 List Price		6 to 11 Less 5%			12 to 17 Less 7.5%		18 or more Less 10%		

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head (Raised Hex)**  
 Replacement Bolt Set \$ 3.00 ea



**Allen Head**  
 Replacement Bolt Set \$ 2.50 ea  
 (Limited Supply)

Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

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 Azusa, CA 91702

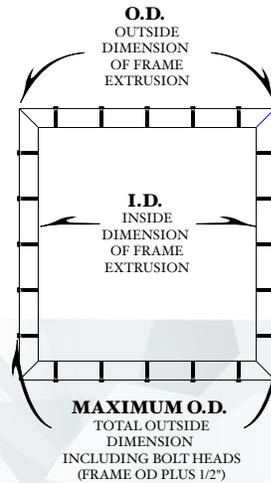
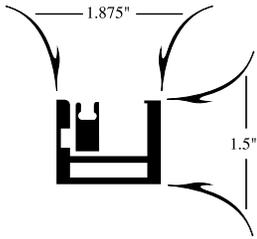
Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## T-175

January 2026



**Max Size: 40"**  
 Width: 1 7/8"  
 Height: 1 1/2"  
 Weight per Ft: 1.85 Lbs  
 ID to OD Conv: 3 3/4"  
 ID to Max OD : 4 1/4"

**Total Frame O.D. or Max O.D. Inches**

<b>120</b> \$ 463.50	<b>122</b> 477.00	<b>124</b> 480.00	<b>126</b> 483.00	<b>128</b> 497.00	<b>130</b> 500.00	<b>132</b> 503.00	<b>134</b> 516.50	<b>136</b> 519.50	<b>138</b> 522.50
<b>140</b> 536.50	<b>142</b> 539.50	<b>144</b> 542.50	<b>146</b> 556.50	<b>148</b> 559.50	<b>150</b> 563.00	<b>152</b> 577.00	<b>154</b> 580.00	<b>156</b> 583.00	<b>158</b> 597.00
<b>160</b> 600.00	<b>162</b> 603.50	<b>164</b> 617.50	<b>166</b> 620.00	<b>168</b> 624.00	<b>170</b> 638.00	<b>172</b> 641.00	<b>174</b> 644.50	<b>176</b> 658.50	<b>178</b> 662.00
<b>180</b> 665.00	<b>182</b> 679.50	<b>184</b> 682.50	<b>186</b> 686.00	<b>188</b> 700.00	<b>190</b> 703.50	<b>192</b> 707.00	<b>Frames Over 192" O.D.</b> \$ 3.68 per O.D. Inch		

1 to 5 List Price    6 to 11 Less 5%    12 to 17 Less 7.5%    18 or more Less 10%

**Total Frame I.D. Inches**

<b>105</b> \$ 463.50	<b>107</b> 477.00	<b>109</b> 480.00	<b>111</b> 483.00	<b>113</b> 497.00	<b>115</b> 500.00	<b>117</b> 503.00	<b>119</b> 516.50	<b>121</b> 519.50	<b>123</b> 522.50
<b>125</b> 536.50	<b>127</b> 539.50	<b>129</b> 542.50	<b>131</b> 556.50	<b>133</b> 559.50	<b>135</b> 563.00	<b>137</b> 577.00	<b>139</b> 580.00	<b>141</b> 583.00	<b>143</b> 597.00
<b>145</b> 600.00	<b>147</b> 603.50	<b>149</b> 617.50	<b>151</b> 620.00	<b>153</b> 624.00	<b>155</b> 638.00	<b>157</b> 641.00	<b>159</b> 644.50	<b>161</b> 658.50	<b>163</b> 662.00
<b>165</b> 665.00	<b>167</b> 679.50	<b>169</b> 682.50	<b>171</b> 686.00	<b>173</b> 700.00	<b>175</b> 703.50	<b>177</b> 707.00	<b>Frames Over 177" I.D.</b> \$ 3.99 per I.D. Inch		

1 to 5 List Price    6 to 11 Less 5%    12 to 17 Less 7.5%    18 or more Less 10%

**Draw-Bar Options**

	Top Loading Double Nylon Replacement Bars    \$ 1.60 inch Replacement Rods    .20 inch
	Keystone Nylon Replacement Bars    \$ 1.50inch Replacement Rods    .20 inch
	Glue On Draw Bars Replacement Bars    \$ 1.60 inch Replacement Glue Strip    .30 inch

**Hardware Options**

	Hex Head Replacement Bolt Set    \$ 2.50 ea
	Recessed Allen Replacement Bolt Set    \$ 2.50ea
	Allen Head Replacement Bolt Set    \$ 2.50 ea (Limited Supply)

Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

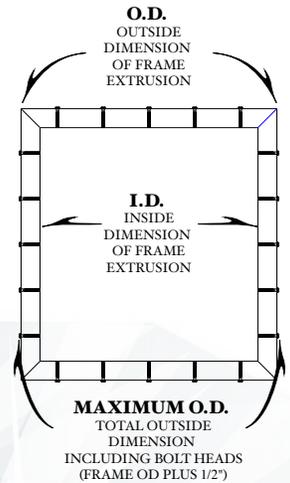
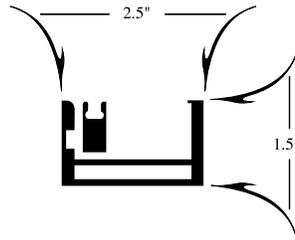
Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

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 Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

January 2026

## T-175 HD



**Max Size: 72"**

Width: 2 1/2"

Height: 1 1/2"

Weight per Ft: 2.1 Lbs

ID to OD Conv: 5"

ID to Max OD : 5 1/2"

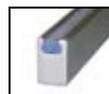
Total Frame O.D. or Max O.D. Inches

<b>140</b>	<b>144</b>	<b>148</b>	<b>152</b>	<b>156</b>	<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>
\$ 577.00	595.00	602.00	620.00	638.00	645.00	663.00	681.00	688.00	706.00
<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>	<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>
724.50	731.50	750.00	768.00	775.00	793.50	812.00	819.00	837.50	856.00
<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>	<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>
863.00	882.00	900.00	907.50	926.50	945.00	952.00	971.00	990.00	997.00
<b>260</b>	<b>264</b>	<b>268</b>	<b>272</b>	<b>276</b>	<b>280</b>	<b>284</b>	<b>Frames Over 284" O.D.</b>		
1016.00	1035.00	1042.00	1061.00	1080.00	1087.00	1100.00	\$ 3.90 per O.D. Inch		
1 to 5 List Price			6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%		

Total Frame I.D. Inches

<b>120</b>	<b>124</b>	<b>128</b>	<b>132</b>	<b>136</b>	<b>140</b>	<b>144</b>	<b>148</b>	<b>152</b>	<b>156</b>
\$ 577.00	595.00	602.00	620.00	638.00	645.00	663.50	681.00	688.00	706.00
<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>	<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>
724.50	731.50	750.00	768.00	775.00	793.50	812.00	819.00	837.50	856.00
<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>	<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>
863.00	882.00	900.00	907.50	926.50	945.00	952.00	971.00	990.00	997.00
<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>	<b>260</b>	<b>264</b>	<b>Frames Over 264" I.D.</b>		
1016.00	1035.00	1042.00	1061.00	1080.00	1087.00	1100.00	\$ 4.19 per I.D. Inch		
1 to 5 List Price			6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%		

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head**  
 Replacement Bolt Set \$ 2.50 ea



**Recessed Allen**  
 Replacement Bolt Set \$ 2.50 ea

Eino / Diamond Chase  
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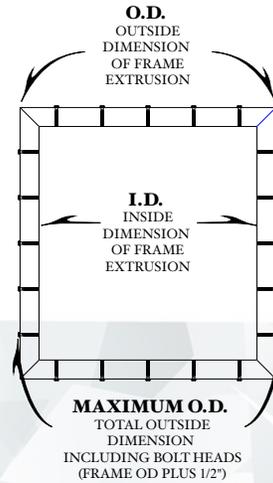
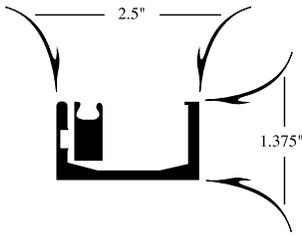
Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## UC-25

January 2026



**Max Size: 40"**  
 Width: 2 1/2"  
 Height: 1 3/8"  
 Weight per Ft: 1.8 Lbs  
 ID to OD Conv: 5"  
 ID to Max OD : 5 1/2"

Total Frame O.D. or Max O.D. Inches									
<b>120</b>	<b>124</b>	<b>128</b>	<b>132</b>	<b>136</b>	<b>140</b>	<b>144</b>	<b>148</b>	<b>152</b>	<b>156</b>
\$ 490.00	495.00	513.00	530.00	536.00	553.50	570.00	576.50	594.00	611.50
<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>	<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>
617.00	634.50	652.00	658.00	676.00	693.50	699.00	717.00	735.00	741.00
<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>	<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>
758.50	776.50	782.50	800.00	818.50	824.50	842.50	860.00	866.50	884.50
<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>	<b>260</b>	<b>264</b>	<b>Frames Over 264" O.D.</b>		
902.50	909.00	927.00	945.00	951.50	970.00	988.00	\$ 3.74 per O.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

Total Frame I.D. Inches									
<b>100</b>	<b>104</b>	<b>108</b>	<b>112</b>	<b>116</b>	<b>120</b>	<b>124</b>	<b>128</b>	<b>132</b>	<b>136</b>
\$ 490.00	495.00	513.00	530.00	536.00	553.50	570.00	576.50	594.00	611.50
<b>140</b>	<b>144</b>	<b>148</b>	<b>152</b>	<b>156</b>	<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>
617.00	634.50	652.00	658.00	676.00	693.50	699.00	717.00	735.00	741.00
<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>	<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>
758.50	776.50	782.50	800.00	818.50	824.50	842.50	860.00	866.50	884.50
<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>	<b>240</b>	<b>244</b>	<b>Frames Over 244" I.D.</b>		
902.50	909.00	927.00	945.00	951.50	970.00	988.00	\$ 4.05 per I.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head**  
 Replacement Bolt Set \$ 2.50 ea



**Recessed Allen**  
 Replacement Bolt Set \$ 2.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

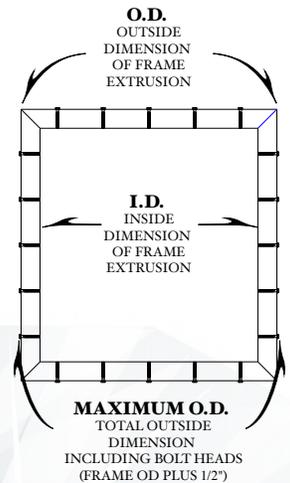
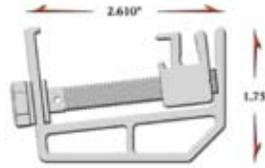
Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

418 South Motor Ave.  
 Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

## MODEL 260

January 2026



**Max Size: 65"**

Width: 2 5/8"

Height: 1 3/4"

Weight per Ft: 1.75 Lbs

ID to OD Conv: 5 1/4"

ID to Max OD : 5 3/4"

Total Frame O.D. or Max O.D. Inches

<b>160</b> \$ 604.00	<b>164</b> 620.00	<b>168</b> 638.00	<b>172</b> 644.00	<b>176</b> 661.00	<b>180</b> 678.50	<b>184</b> 684.00	<b>188</b> 701.50	<b>192</b> 718.50	<b>196</b> 724.50
<b>200</b> 742.00	<b>204</b> 759.50	<b>208</b> 765.00	<b>212</b> 782.50	<b>216</b> 800.00	<b>220</b> 806.00	<b>224</b> 824.00	<b>228</b> 841.50	<b>232</b> 847.50	<b>236</b> 865.00
<b>240</b> 882.50	<b>244</b> 888.00	<b>248</b> 906.50	<b>252</b> 924.50	<b>256</b> 930.00	<b>260</b> 948.00	<b>264</b> 966.00	<b>268</b> 972.00	<b>272</b> 990.00	<b>276</b> 1008.00
<b>280</b> 1014.00	<b>284</b> 1032.00	<b>288</b> 1050.00	<b>292</b> 1057.00	<b>296</b> 1075.00	<b>300</b> 1093.00	<b>304</b> 1099.00	<b>Frames Over 304" O.D.</b> \$ 3.62 per I.D. Inch		

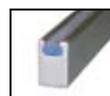
1 to 5 List Price    6 to 11 Less 5%    12 to 17 Less 7.5%    18 or more Less 10%

Total Frame I.D. Inches

<b>140</b> \$ 604.00	<b>144</b> 620.00	<b>148</b> 638.00	<b>152</b> 644.00	<b>156</b> 661.00	<b>160</b> 678.50	<b>164</b> 684.00	<b>168</b> 701.50	<b>172</b> 718.50	<b>176</b> 724.50
<b>180</b> 742.00	<b>184</b> 759.50	<b>188</b> 765.00	<b>192</b> 782.50	<b>196</b> 800.00	<b>200</b> 806.00	<b>204</b> 824.00	<b>208</b> 841.50	<b>212</b> 847.50	<b>216</b> 865.00
<b>220</b> 882.50	<b>224</b> 888.00	<b>228</b> 906.50	<b>232</b> 924.50	<b>236</b> 930.00	<b>240</b> 948.00	<b>244</b> 966.00	<b>248</b> 972.00	<b>252</b> 990.00	<b>256</b> 1008.00
<b>260</b> 1014.00	<b>264</b> 1032.00	<b>268</b> 1050.00	<b>272</b> 1057.00	<b>276</b> 1075.00	<b>280</b> 1093.00	<b>284</b> 1099.00	<b>Frames Over 284" I.D.</b> \$ 3.87 per I.D. Inch		

1 to 5 List Price    6 to 11 Less 5%    12 to 17 Less 7.5%    18 or more Less 10%

### Draw-Bar Options



**Top Loading Double Nylon**  
Replacement Bars    \$ 1.60 inch  
Replacement Rods    .20 inch



**Keystone Nylon**  
Replacement Bars    \$ 1.50 inch  
Replacement Rods    .20 inch



**Glue On Draw Bars**  
Replacement Bars    \$ 1.60 inch  
Replacement Glue Strip    .30 inch

### Hardware Options



**Hex Head**  
Replacement Bolt Set    \$ 2.50 ea



**Recessed Allen**  
Replacement Bolt Set    \$ 2.50 ea

Eino / Diamond Chase  
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Azusa, CA 91702

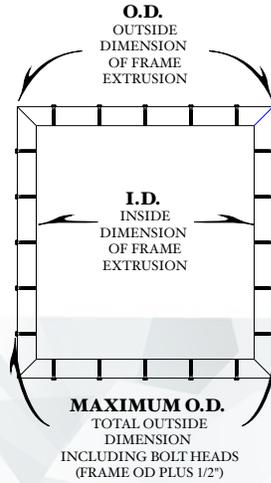
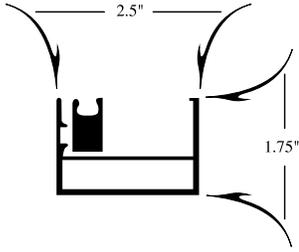
Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## T-200

January 2026



**Max Size: 65"**  
 Width: 2 1/2"  
 Height: 1 3/4"  
 Weight per Ft: 1.7 Lbs  
 ID to OD Conv: 5"  
 ID to Max OD : 5 1/2"

Total Frame O.D. or Max O.D. Inches									
<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>	<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>
\$ 596.50	613.50	630.00	636.00	653.00	670.00	675.00	692.50	710.00	715.00
<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>	<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>
732.50	750.00	755.50	773.00	790.00	796.00	813.50	830.00	836.50	854.00
<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>	<b>260</b>	<b>264</b>	<b>268</b>	<b>272</b>	<b>276</b>
871.50	877.50	895.00	912.50	918.50	936.00	952.50	957.50	974.50	991.00
<b>280</b>	<b>284</b>	<b>288</b>	<b>292</b>	<b>296</b>	<b>300</b>	<b>304</b>	<b>Frames Over 304" I.D.</b>		
996.00	1013.00	1030.00	1035.00	1050.00	1068.00	1073.00	\$ 3.53 per I.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

Total Frame I.D. Inches									
<b>140</b>	<b>144</b>	<b>148</b>	<b>152</b>	<b>156</b>	<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>
\$596.50	613.50	630.00	636.00	653.00	670.00	675.00	692.50	710.00	715.00
<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>	<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>
732.50	750.00	755.50	773.00	790.00	796.00	813.50	830.00	836.50	854.00
<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>	<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>
871.50	877.50	895.00	912.50	918.50	936.00	952.50	957.50	974.50	991.00
<b>260</b>	<b>264</b>	<b>268</b>	<b>272</b>	<b>276</b>	<b>280</b>	<b>284</b>	<b>Frames Over 284" O.D.</b>		
996.00	1013.00	1030.00	1035.00	1050.00	1068.00	1073.00	\$ 3.78 per O.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

### Draw-Bar Options



Top Loading Double Nylon  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



Keystone Nylon  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



Glue On Draw Bars  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



Hex Head  
 Replacement Bolt Set \$ 2.50 ea



Recessed Allen  
 Replacement Bolt Set \$ 2.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

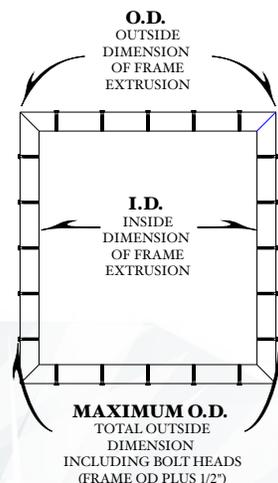
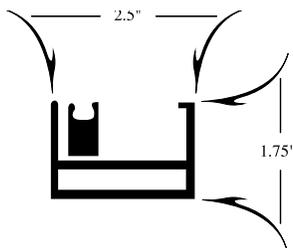
Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

418 South Motor Ave.  
 Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

January 2026

## T-200 HD



**Max Size: 72"**  
 Width: 2 1/2"  
 Height: 1 3/4"  
 Weight per Ft: 2.0 Lbs  
 ID to OD Conv: 5"  
 ID to Max OD : 5 1/2"

Total Frame O.D. or Max O.D. Inches

<b>160</b> \$636.50	<b>164</b> 657.50	<b>168</b> 678.50	<b>172</b> 688.00	<b>176</b> 709.50	<b>180</b> 731.00	<b>184</b> 741.00	<b>188</b> 763.00	<b>192</b> 785.00	<b>196</b> 795.00
<b>200</b> 818.00	<b>204</b> 840.00	<b>208</b> 851.50	<b>212</b> 874.50	<b>216</b> 897.50	<b>220</b> 908.50	<b>224</b> 932.00	<b>228</b> 955.50	<b>232</b> 966.50	<b>236</b> 990.00
<b>240</b> 1015.00	<b>244</b> 1026.00	<b>248</b> 1050.00	<b>252</b> 1075.00	<b>256</b> 1088.00	<b>260</b> 1113.00	<b>264</b> 1138.00	<b>268</b> 1150.00	<b>272</b> 1175.00	<b>276</b> 1200.00
<b>280</b> 1214.00	<b>284</b> 1240.00	<b>288</b> 1265.00	<b>292</b> 1279.00	<b>296</b> 1305.00	<b>300</b> 1322.00	<b>304</b> 1345.00	<b>Frames Over 304" O.D.</b> \$ 4.42 per O.D. Inch		
1 to 5 List Price			6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%		

Total Frame I.D. Inches

<b>140</b> \$636.50	<b>144</b> 657.50	<b>148</b> 678.50	<b>152</b> 688.00	<b>156</b> 709.50	<b>160</b> 731.00	<b>164</b> 741.00	<b>168</b> 763.00	<b>172</b> 785.00	<b>176</b> 795.00
<b>180</b> 818.00	<b>184</b> 840.00	<b>188</b> 851.50	<b>192</b> 874.50	<b>196</b> 897.50	<b>200</b> 908.50	<b>204</b> 932.00	<b>208</b> 955.50	<b>212</b> 966.50	<b>216</b> 990.00
<b>220</b> 1015.00	<b>224</b> 1026.00	<b>228</b> 1050.00	<b>232</b> 1075.00	<b>236</b> 1088.00	<b>240</b> 1113.00	<b>244</b> 1138.00	<b>248</b> 1150.00	<b>252</b> 1175.00	<b>256</b> 1200.00
<b>260</b> 1214.00	<b>264</b> 1240.00	<b>268</b> 1265.00	<b>272</b> 1279.00	<b>276</b> 1305.00	<b>280</b> 1322.00	<b>284</b> 1345.00	<b>Frames Over 284" I.D.</b> \$ 4.74 per I.D. Inch		
1 to 5 List Price			6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%		

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head**  
 Replacement Bolt Set \$ 2.50 ea



**Recessed Allen**  
 Replacement Bolt Set \$ 2.50 ea

Eino / Diamond Chase  
 (800) 245-5283 ph  
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 Azusa, CA 91702

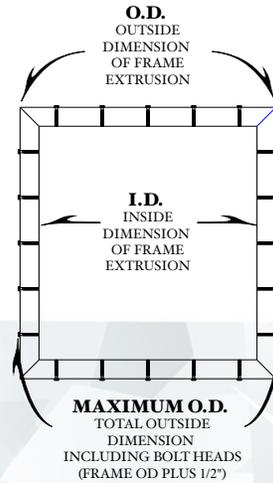
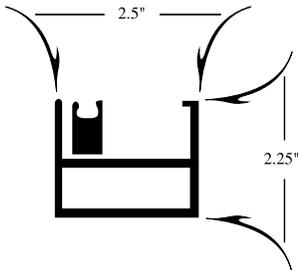
Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## T-250

January 2026



**Max Size: 72"**

Width: 2 1/2"

Height: 2 1/4"

Weight per Ft: 2.3 Lbs

ID to OD Conv: 5"

ID to Max OD : 5 1/2"

Total Frame O.D. or Max O.D. Inches									
<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>	<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>
\$815.00	825.00	848.50	871.50	883.00	906.00	929.50	941.00	965.00	989.00
<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>	<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>
1000.00	1025.00	1049.00	1062.00	1087.00	1112.00	1124.00	1150.00	1175.00	1188.00
<b>260</b>	<b>264</b>	<b>268</b>	<b>272</b>	<b>276</b>	<b>280</b>	<b>284</b>	<b>288</b>	<b>292</b>	<b>296</b>
1214.00	1240.00	1254.00	1280.00	1307.00	1320.00	1347.00	1375.00	1389.00	1416.00
<b>300</b>	<b>304</b>	<b>308</b>	<b>312</b>	<b>316</b>	<b>320</b>	<b>324</b>	<b>Frames Over 324" O.D.</b>		
1444.00	1458.00	1486.00	1514.00	1529.00	1557.00	1586.00	\$4.85 per O.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

Total Frame I.D. Inches									
<b>160</b>	<b>164</b>	<b>168</b>	<b>172</b>	<b>176</b>	<b>180</b>	<b>184</b>	<b>188</b>	<b>192</b>	<b>196</b>
\$815.00	825.00	848.50	871.50	883.00	906.00	929.50	941.00	965.00	989.00
<b>200</b>	<b>204</b>	<b>208</b>	<b>212</b>	<b>216</b>	<b>220</b>	<b>224</b>	<b>228</b>	<b>232</b>	<b>236</b>
1000.00	1025.00	1049.00	1062.00	1087.00	1112.00	1124.00	1150.00	1175.00	1188.00
<b>240</b>	<b>244</b>	<b>248</b>	<b>252</b>	<b>256</b>	<b>260</b>	<b>264</b>	<b>268</b>	<b>272</b>	<b>276</b>
1214.00	1240.00	1254.00	1280.00	1307.00	1320.00	1347.00	1375.00	1389.00	1416.00
<b>280</b>	<b>284</b>	<b>288</b>	<b>292</b>	<b>296</b>	<b>300</b>	<b>304</b>	<b>Frames Over 304" I.D.</b>		
1444.00	1458.00	1486.00	1514.00	1529.00	1557.00	1586.00	\$ 5.17 per I.D. Inch		
1 to 5 List Price		6 to 11 Less 5%		12 to 17 Less 7.5%		18 or more Less 10%			

### Draw-Bar Options



Top Loading Double Nylon

Replacement Bars \$ 1.60 inch  
Replacement Rods .20 inch



Keystone Nylon

Replacement Bars \$ 1.50 inch  
Replacement Rods .20 inch



Glue On Draw Bars

Replacement Bars \$ 1.60 inch  
Replacement Glue Strip .30 inch

### Hardware Options



Hex Head

Replacement Bolt Set \$ 2.50 ea



Recessed Allen

Replacement Bolt Set \$ 2.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

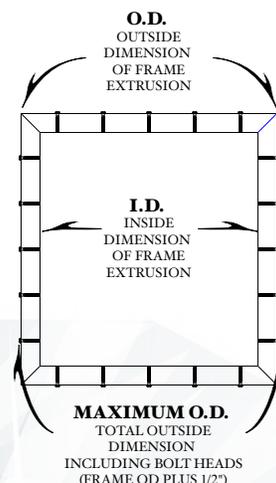
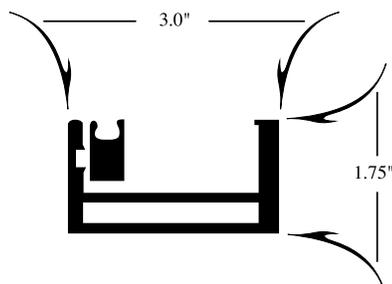
Eino / Diamond Chase  
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(626) 969-1599 fax

418 South Motor Ave.  
Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

January 2026

## T-300



**Max Size: 96"**  
 Width: 3"  
 Height: 1 3/4"  
 Weight per Ft: 2.5 Lbs  
 ID to OD Conv: 6"  
 ID to Max OD : 6 1/2"

Total Frame O.D. or Max O.D. Inches									
<b>220</b>	<b>226</b>	<b>232</b>	<b>238</b>	<b>244</b>	<b>250</b>	<b>256</b>	<b>262</b>	<b>268</b>	<b>274</b>
\$ 1021.00	1048.00	1076.00	1104.00	1132.00	1160.00	1189.00	1217.00	1246.00	1275.00
<b>280</b>	<b>286</b>	<b>292</b>	<b>298</b>	<b>304</b>	<b>310</b>	<b>316</b>	<b>322</b>	<b>328</b>	<b>334</b>
1305.00	1335.00	1364.00	1395.00	1425.00	1455.00	1486.00	1517.00	1549.00	1580.00
<b>340</b>	<b>346</b>	<b>352</b>	<b>358</b>	<b>364</b>	<b>370</b>	<b>376</b>	<b>382</b>	<b>388</b>	<b>394</b>
1612.00	1644.00	1676.00	1709.00	1742.00	1775.00	1808.00	1841.00	1875.00	1909.00
<b>400</b>	<b>406</b>	<b>412</b>	<b>418</b>	<b>424</b>	<b>430</b>	<b>436</b>	<b>Frames Over 436" O.D.</b>		
1943.00	1977.00	2012.00	2047.00	2082.00	2117.00	2153.00	\$ 4.93 per O.D. Inch		
1 to 5 List Price			6 to 11 Less 5%			12 to 17 Less 7.5%		18 or more Less 10%	

Total Frame I.D. Inches									
<b>196</b>	<b>202</b>	<b>208</b>	<b>214</b>	<b>220</b>	<b>226</b>	<b>232</b>	<b>238</b>	<b>244</b>	<b>250</b>
\$ 1021.00	1048.00	1076.00	1104.00	1132.00	1160.00	1189.00	1217.00	1246.00	1275.00
<b>256</b>	<b>262</b>	<b>268</b>	<b>274</b>	<b>280</b>	<b>286</b>	<b>292</b>	<b>298</b>	<b>304</b>	<b>310</b>
1305.00	1335.00	1364.00	1395.00	1425.00	1455.00	1486.00	1517.00	1549.00	1580.00
<b>316</b>	<b>322</b>	<b>328</b>	<b>334</b>	<b>340</b>	<b>346</b>	<b>352</b>	<b>358</b>	<b>364</b>	<b>370</b>
1612.00	1644.00	1676.00	1709.00	1742.00	1775.00	1808.00	1841.00	1875.00	1909.00
<b>376</b>	<b>382</b>	<b>388</b>	<b>394</b>	<b>400</b>	<b>406</b>	<b>412</b>	<b>Frames Over 412" I.D.</b>		
1943.00	1977.00	2012.00	2047.00	2082.00	2117.00	2153.00	\$ 5.21 per I.D. Inch		
1 to 5 List Price			6 to 11 Less 5%			12 to 17 Less 7.5%		18 or more Less 10%	

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head**  
 Replacement Bolt Set \$ 3.50 ea



**Recessed Allen**  
 Replacement Bolt Set \$ 3.50 ea

Eino / Diamond Chase  
 (800) 245-5283 ph  
 (626) 969-1821 ph  
 (626) 969-1599 fax

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 Azusa, CA 91702

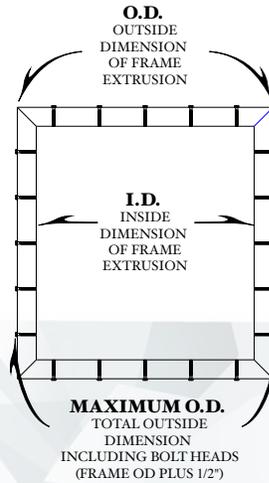
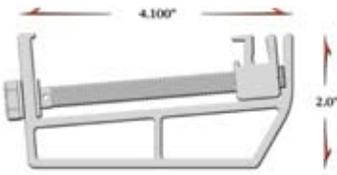
Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## MODEL 410

January 2026



**Max Size: 180"**

Width: 4 1/8"

Height: 2"

Weight per Ft: 2.8 Lbs

ID to OD Conv: 8 1/4"

ID to Max OD : 8 3/4"

Total Frame O.D. or Max O.D. Inches

<b>240</b> \$1285.00	<b>246</b> 1309.00	<b>252</b> 1334.00	<b>258</b> 1358.00	<b>264</b> 1383.00	<b>270</b> 1407.00	<b>276</b> 1432.00	<b>282</b> 1456.00	<b>288</b> 1480.00	<b>294</b> 1505.00
<b>300</b> 1530.00	<b>306</b> 1554.00	<b>312</b> 1579.00	<b>318</b> 1604.00	<b>324</b> 1628.00	<b>330</b> 1653.00	<b>336</b> 1678.00	<b>342</b> 1703.00	<b>348</b> 1727.00	<b>354</b> 1752.00
<b>360</b> 1777.00	<b>366</b> 1802.00	<b>372</b> 1827.00	<b>378</b> 1851.00	<b>384</b> 1876.00	<b>390</b> 1900.00	<b>396</b> 1926.00	<b>402</b> 1951.00	<b>408</b> 1976.00	<b>414</b> 2000.00
<b>420</b> 2026.00	<b>426</b> 2051.00	<b>432</b> 2077.00	<b>438</b> 2100.00	<b>444</b> 2127.00	<b>450</b> 2152.00	<b>456</b> 2177.00	<b>Frames Over 456" O.D.</b> \$ 4.76 per O.D. Inch		

1 to 5 List Price    6 to 11 Less 5%    12 or more Less 10%

Total Frame I.D. Inches

<b>208</b> \$1285.00	<b>214</b> 1309.00	<b>220</b> 1334.00	<b>226</b> 1358.00	<b>232</b> 1383.00	<b>238</b> 1407.00	<b>244</b> 1432.00	<b>250</b> 1456.00	<b>256</b> 1480.00	<b>262</b> 1505.00
<b>268</b> 1530.00	<b>274</b> 1554.00	<b>280</b> 1579.00	<b>286</b> 1604.00	<b>292</b> 1628.00	<b>298</b> 1653.00	<b>304</b> 1678.00	<b>310</b> 1703.00	<b>316</b> 1727.00	<b>322</b> 1752.00
<b>328</b> 1777.00	<b>334</b> 1802.00	<b>340</b> 1827.00	<b>346</b> 1851.00	<b>352</b> 1876.00	<b>358</b> 1900.00	<b>364</b> 1926.00	<b>370</b> 1951.00	<b>376</b> 1976.00	<b>382</b> 2000.00
<b>388</b> 2026.00	<b>394</b> 2051.00	<b>400</b> 2077.00	<b>406</b> 2100.00	<b>412</b> 2127.00	<b>418</b> 2152.00	<b>424</b> 2177.00	<b>Frames Over 424" I.D.</b> \$ 5.12 per I.D. Inch		

1 to 5 List Price    6 to 11 Less 5%    12 or more Less 10%

### Draw-Bar Options



Top Loading Double Nylon  
Replacement Bars \$ 1.60 inch  
Replacement Rods .20 inch



Keystone Nylon  
Replacement Bars \$ 1.50 inch  
Replacement Rods .20 inch



Glue On Draw Bars  
Replacement Bars \$ 1.60 inch  
Replacement Glue Strip .30 inch

### Hardware Options



Hex Head  
Replacement Bolt Set \$ 3.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

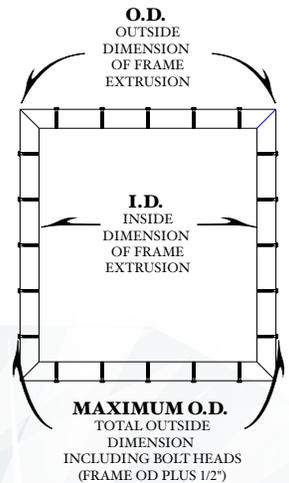
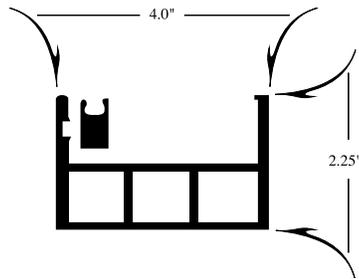
Eino / Diamond Chase  
(800) 245-5283 ph  
(626) 969-1821 ph  
(626) 969-1599 fax

418 South Motor Ave.  
Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

January 2026

## T-400 TRIPLE



**Max Size: 180"**  
 Width: 4"  
 Height: 2 1/4"  
 Weight per Ft: 3.0 Lbs  
 ID to OD Conv: 8"  
 ID to Max OD : 8 1/2"

Total Frame O.D. or Max O.D. Inches									
<b>240</b>	<b>246</b>	<b>252</b>	<b>258</b>	<b>264</b>	<b>270</b>	<b>276</b>	<b>282</b>	<b>288</b>	<b>294</b>
\$1321.00	1348.00	1374.00	1400.00	1428.00	1455.00	1482.00	1509.00	1536.00	1563.00
<b>300</b>	<b>306</b>	<b>312</b>	<b>318</b>	<b>324</b>	<b>330</b>	<b>336</b>	<b>342</b>	<b>348</b>	<b>354</b>
1590.00	1618.00	1645.00	1673.00	1700.00	1728.00	1756.00	1784.00	1812.00	1840.00
<b>360</b>	<b>366</b>	<b>372</b>	<b>378</b>	<b>384</b>	<b>390</b>	<b>396</b>	<b>402</b>	<b>408</b>	<b>414</b>
1868.00	1895.00	1924.00	1952.00	1980.00	2000.00	2038.00	2066.00	2095.00	2123.00
<b>420</b>	<b>426</b>	<b>432</b>	<b>438</b>	<b>444</b>	<b>450</b>	<b>456</b>	<b>Frames Over 456" O.D.</b>		
2152.00	2181.00	2210.00	2239.00	2268.00	2297.00	2326.00	\$ 5.09 per O.D. Inch		
1 to 5 List Price			6 to 11 Less 5%			12 or more Less 10%			

Total Frame I.D. Inches									
<b>208</b>	<b>214</b>	<b>220</b>	<b>226</b>	<b>232</b>	<b>238</b>	<b>244</b>	<b>250</b>	<b>256</b>	<b>262</b>
\$1321.00	1348.00	1374.00	1400.00	1428.00	1455.00	1482.00	1509.00	1536.00	1563.00
<b>268</b>	<b>274</b>	<b>280</b>	<b>286</b>	<b>292</b>	<b>298</b>	<b>304</b>	<b>310</b>	<b>316</b>	<b>322</b>
1590.00	1618.00	1645.00	1673.00	1700.00	1728.00	1756.00	1784.00	1812.00	1840.00
<b>328</b>	<b>334</b>	<b>340</b>	<b>346</b>	<b>352</b>	<b>358</b>	<b>364</b>	<b>370</b>	<b>376</b>	<b>382</b>
1868.00	1895.00	1924.00	1952.00	1980.00	2000.00	2038.00	2066.00	2095.00	2123.00
<b>388</b>	<b>394</b>	<b>400</b>	<b>406</b>	<b>412</b>	<b>418</b>	<b>424</b>	<b>Frames Over 424" I.D.</b>		
2152.00	2181.00	2210.00	2239.00	2268.00	2297.00	2326.00	\$ 5.47 per I.D. Inch		
1 to 5 List Price			6 to 11 Less 5%			12 or more Less 10%			

### Draw-Bar Options



**Top Loading Double Nylon**  
 Replacement Bars \$ 1.60 inch  
 Replacement Rods .20 inch



**Keystone Nylon**  
 Replacement Bars \$ 1.50 inch  
 Replacement Rods .20 inch



**Glue On Draw Bars**  
 Replacement Bars \$ 1.60 inch  
 Replacement Glue Strip .30 inch

### Hardware Options



**Hex Head**  
 Replacement Bolt Set \$ 3.50 ea

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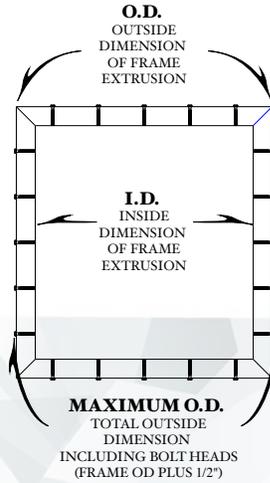
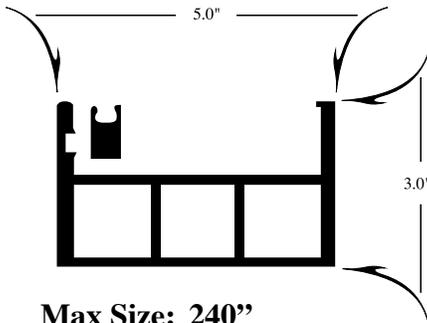
Additional 5% for New Frames with Recessed Allen Bolts  
 \$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
 Prices Subject to Change without Notice

# DRAW-BAR FRAME PRICE LIST



## T-500 TRIPLE

January 2026



**Max Size: 240"**

Width: 5"

Height: 3"

Weight per Ft: 3.8 Lbs

ID to OD Conv: 10"

ID to Max OD : 10 1/2"

### Total Frame O.D. or Max O.D. Inches

<b>300</b>	<b>310</b>	<b>320</b>	<b>330</b>	<b>340</b>	<b>350</b>	<b>360</b>	<b>370</b>	<b>380</b>	<b>390</b>
\$ 1917.00	1975.00	2034.00	2078.00	2136.00	2195.00	2240.00	2300.00	2359.00	2400.00
<b>400</b>	<b>410</b>	<b>420</b>	<b>430</b>	<b>440</b>	<b>450</b>	<b>460</b>	<b>470</b>	<b>480</b>	<b>490</b>
2465.00	2525.00	2571.00	2632.00	2694.00	2740.00	2800.00	2864.00	2911.00	2974.00
<b>500</b>	<b>510</b>	<b>520</b>	<b>530</b>	<b>540</b>	<b>550</b>	<b>560</b>	<b>570</b>	<b>580</b>	<b>590</b>
3037.00	3085.00	3148.00	3212.00	3260.00	3324.00	3389.00	3438.00	3500.00	3568.00
<b>600</b>	<b>610</b>	<b>620</b>	<b>630</b>	<b>640</b>	<b>650</b>	<b>660</b>	<b>Frames Over 660" O.D.</b>		
3618.00	3683.00	3749.00	3800.00	3866.00	3933.00	3984.00	\$ 6.03 per O.D. Inch		

1 to 2 List Price    3 to 6 Less 5%    7 or more Less 10%

### Total Frame I.D. Inches

<b>260</b>	<b>270</b>	<b>280</b>	<b>290</b>	<b>300</b>	<b>310</b>	<b>320</b>	<b>330</b>	<b>340</b>	<b>350</b>
\$ 1917.00	1975.00	2034.00	2078.00	2136.00	2195.00	2240.00	2300.00	2359.00	2400.00
<b>360</b>	<b>370</b>	<b>380</b>	<b>390</b>	<b>400</b>	<b>410</b>	<b>420</b>	<b>430</b>	<b>440</b>	<b>450</b>
2465.00	2525.00	2571.00	2632.00	2694.00	2740.00	2800.00	2864.00	2911.00	2974.00
<b>460</b>	<b>470</b>	<b>480</b>	<b>490</b>	<b>500</b>	<b>510</b>	<b>520</b>	<b>530</b>	<b>540</b>	<b>550</b>
3037.00	3085.00	3148.00	3212.00	3260.00	3324.00	3389.00	3438.00	3500.00	3568.00
<b>560</b>	<b>570</b>	<b>580</b>	<b>590</b>	<b>600</b>	<b>610</b>	<b>620</b>	<b>Frames Over 620" I.D.</b>		
3618.00	3683.00	3749.00	3800.00	3866.00	3933.00	3984.00	\$ 6.42 per I.D. Inch		

1 to 2 List Price    3 to 6 Less 5%    7 or more Less 10%

### Draw-Bar Options



Top Loading Double Nylon  
Replacement Bars    \$ 1.60inch  
Replacement Rods    .20 inch



Keystone Nylon  
Replacement Bars    \$ 1.50 inch  
Replacement Rods    .20 inch



Glue On Draw Bars  
Replacement Bars    \$ 1.60 inch  
Replacement Glue Strip    .30 inch

### Hardware Options



Hex Head  
Replacement Bolt Set    \$ 4.50 ea

Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

Eino / Diamond Chase  
(800) 245-5283 ph  
(626) 969-1821 ph  
(626) 969-1599 fax

418 South Motor Ave.  
Azusa, CA 91702

# DRAW-BAR FRAME PRICE LIST

January 2026



## CYLINDER PRESS FRAMES

Diamond Chase specifically developed a frame profile to work with cylinder presses and cylinder presses with master frame carriers. Diamond Chase frames are easily integrated with existing bar frames. Choose between the standard Keystone, Shur-Loc or Glue-on fabric locking systems.

**On Press Micro Registration  
+/- 1 N/cm Tensioning Ability**

**Welded Water Tight  
Keystone, Shur-Loc® and Glue-on  
Locking Systems**

Model	O.D. Size	1 to 5	6 to 11	12 Plus
Model 15/20	31 1/8" x 31 3/4"	540.00	513.00	486.00
Model 20/28	35 3/4" x 35 1/4"	595.00	565.25	535.50
Model 23/28	37 1/4" x 35 3/4"	600.00	570.00	540.00
Model 28/40	45 3/4" x 50 3/4"	745.00	707.75	670.50
Model 31/44	51 3/4" x 55 3/4"	815.00	774.25	733.50
Model DX	46 1/2" x 52"	760.00	722.00	684.00
Model 20/28 MS	36" x 36"	600.00	570.00	540.00

### Draw-Bar Options



Keystone Nylon  
Replacement Bars \$ 1.60 inch  
Replacement Rods .20 inch



Glue On Draw Bars  
Replacement Bars \$ 1.70 inch  
Replacement Glue Strip .30 inch

### Hardware Options



Hex Head  
Replacement Bolt Set \$ 2.50 ea

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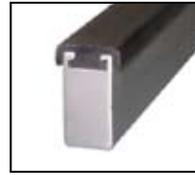
Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

# CYLINDER FRAME DRAW-BAR SETS

(INCLUDES LOCKING RODS)



DIAMOND  
CHASE



	<b>Keystone</b>	<b>Tall SAK Kst.</b>	<b>Glue-On</b>
<b>Model 15/20</b> (2 @ 25 5/8" & 2 @ 26 1/4")	\$ 155.63	\$166.00	\$176.38
<b>Model 20/28</b> (2 @ 30 1/4" & 2 @ 29 3/4")	180.00	192.00	204.00
<b>Model 23/28</b> (2 @ 31 3/4" & 2 @ 30 1/4")	186.00	198.40	210.80
<b>Model 28/40</b> (2 @ 40 1/4" & 2 @ 45 1/4")	256.50	273.60	290.70
<b>Model 31/44</b> (2 @ 46 1/4" & 2 @ 50 1/4")	289.50	308.80	328.10
<b>Model DX</b> (2 @ 41" & 2 @ 46 1/2")	262.50	280.00	297.50
<b>Model 20/28 MS</b> (4 @ 30 1/2")	181.50	195.20	207.40

## CYLINDER FRAME BOLT SETS & NYLON SETS

Replacement Bolt Set  
\$ 2.00 ea  
(1 Bolt, 2 Washers, 1 Pin)



	<b>Locking Rod Sets</b>	<b>Hex Bolt Sets</b>
<b>Model 15/20</b>	\$ 21.15 (2 @ 26 1/8" & 2 @ 26 3/4")	\$45.00 (18 per Frame)
<b>Model 20/28</b>	24.40 (2 @ 30 3/4" & 2 @ 30 1/4")	50.00 (20 per Frame)
<b>Model 23/28</b>	25.20 (2 @ 32 1/4" & 2 @ 30 3/4")	50.00 (20 per Frame)
<b>Model 28/40</b>	34.60 (2 @ 40 3/4" & 2 @ 45 3/4")	75.00 (30 per Frame)
<b>Model 31/44</b>	39.00 (2 @ 46 3/4" & 2 @ 50 3/4")	85.00 (34 per Frame)
<b>Model DX</b>	35.40 (2 @ 41 1/2" & 2 @ 47")	75.00 (30 per Frame)
<b>Model 20/28 MS</b>	24.80 (4 @ 31")	50.00 (20 per Frame)

Prices Subject to Change without Notice

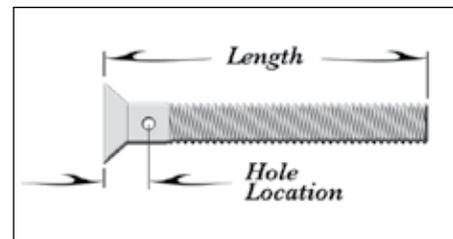
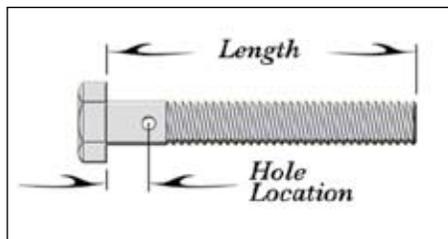
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(626) 969-1599 fax

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Azusa, CA 91702

# REPLACEMENT PARTS PRICE LIST

January 2026

## BOLT SETS (1 Bolt, 2 Washers, 1 Pin)



Frame Model	Bolt Length	Hole Dimension	Bolt Set
WC-10 (Hex, Allen, Rec. Allen)	1 ¼"	No Hole	\$1.75 each
LJ-20 (Hex, Allen, Rec. Allen)	2"	.300	\$2.00 each
WC-20 (Hex, Allen, Rec. Allen)	2"	.420	\$2.50 each
WC-20 HD (Allen)	2"	.420	\$2.50 each
WC-20 HD (Raised Hex)	2 ½"	.920	\$3.00 each
T-175 (Hex, Allen, Rec. Allen)	1 ¾"	.420	\$2.50 each
T-175 HD (Hex)	2 ½"	.420	\$2.50 each
UC 25 (Hex)	2 ½"	.355	\$2.50 each
T-200 (Hex.)	2 ½"	.300	\$2.50 each
T-200 HD (Hex)	2 ½"	.355	\$2.50 each
T-250 (Hex)	2 ½"	.355	\$2.50 each
BS5-2.5SRA.355 (Rec. Allen)	2 1/2"	.355	\$2.50 each
T-300 (Hex Head, Rec. Allen)	3"	.420	\$3.50 each
T-400 Triple (Hex Head Only)	4"	.355	\$3.50 each
T-500 Triple (Hex Head Only)	5"	.420	\$4.50 each
Cylinder Press Frames (Hex Only)	2 ¼"	.300	\$2.50 each

## LOCKING RODS



Wedge Style  
Keystone Nylon



Round Double  
Top Loading



Glue-On  
Inserts

Keystone (Cut to Length)	p/n KEYSTONE	\$ .20 per Inch
Round (White - High Mesh) Cut to Length	p/n ROUND WHT	\$ .20 per Inch
Round (Blue - Medium Mesh) Cut to Length	p/n ROUND BLU	\$ .20 per Inch
Round (Black - Low Mesh) Cut to Length	p/n ROUND BLK	\$ .20 per Inch
Glue On Insert (Cut to Length)	p/n DI-INSERT	\$ .30 per Inch

Round Rod 15 Foot Lengths \$ 27.00 each

## MISC HARDWARE

Washers (5/16" or 1/4" & .0625 or .031 Thick)	\$ .20 each
Aluminum Spacer for WC-20 Raised Hex	\$ .60 each
3/32" Diameter Bend Pins (Tool Kit Required)	.45 each
3/32" Diameter Groove Pins	.45 each
Draw-Bar Threaded Insert (5/16-18, 1/4-20 or 8mm x 1.25)	1.00 each

Prices Subject to Change without Notice

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(800) 245-5283 ph  
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(626) 969-1599 fax

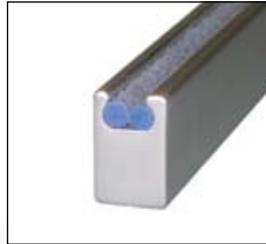
418 South Motor Ave.  
Azusa, CA 91702

# REPLACEMENT DRAW-BAR



PRICE LIST January 2026

## DOUBLE NYLON LOCKING SYSTEM



Top Loading Double

Double nylon system where both locking rods snap in together from the top of the draw bar with the assistance of a wheel type insertion tool.

Great all around fabric locking system.

Height .875" (22.2 mm)  
Width .562" (14.3 mm)  
1/4" or 5/16" Hardware

**\$1.60 per Inch**

## KEYSTONE LOCKING SYSTEM



Standard Keystone

Single rod fabric locking system where the rods is slid in from the end of the draw bar. Keystone has increased pre-tensioning ability and works well with stainless meshes.

Height .940" (23.9 mm)  
Width .500" (12.7 mm)  
1/4" or 5/16" Hardware

**\$ 1.50 per Inch**



Cylinder Press Keystone

Taller Draw-Bar with the Keystone locking system is designed to fit cylinder press frames. Same benefits as the regular Keystone system with added durability.

Height 1.165" (30.1 mm)  
Width .562" (14.3 mm)  
5/16" Hardware only

**\$ 1.60 per Inch**



Dual Keystone

This combination draw bar has both the Keystone locking system and a seperate groove to fit pre-made Shur-Loc\* fabric panels. Increased width adds durability and strength.

Height .938" (23.8 mm)  
Width .625" (15.9 mm)  
1/4" or 5/16" Hardware



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# REPLACEMENT DRAW-BAR PRICE LIST

January 2026

## GLUE-ON SYSTEMS (ALL METAL)



Glue-On Aluminum

Increased fabric tensions by using the stretch & glue method for the primary tensioning. Hardware on the frame is only used for re-tensioning. All metal construction allows for the use of chemical stripping of old adhesive.

Height 1.000" (25.4 mm)  
Width .750" (19 mm)  
1/4" or 5/16" Hardware

**\$ 1.60 per Inch**



Cylinder Press Glue-On

Taller Draw-Bar allows for gluing contact during the primary Stretch & Glue process when using cylinder press frames. All metal construction allows for the use of chemical stripping of old adhesive.

Height 1.150" (29.2 mm)  
Width .750" (19 mm)  
5/16" Hardware only

## DETACHABLE INSERT GLUE-ON



D.I. Glue-On

Increased fabric tensions by using the stretch & glue method for the primary tensioning. Hardware on the frame is only used for re-tensioning. Detachable insert bonds excellent and can be replaced for cleaning.

Height 1.000" (25.4 mm)  
Width .750" (19 mm)  
1/4" or 5/16" Hardware

**\$ 1.60 per Inch**



Cylinder D.I. Glue-On

Taller Draw-Bar allows for gluing contact during the primary stretch & glue process when using cylinder press frames. Detachable insert bonds excellent and can be replaced for cleaning.

Height 1.250" (31.8 mm)  
Width .750" (19 mm)  
5/16" Hardware only

**\$ 1.70 per Inch**

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# PIN INSTALLATION KIT



DIAMOND  
CHASE

## Kit Includes:

Bolt Stabilizer  
Pin Shear Tool  
Pin Bend Tool

\$ 75.00 Each



## BOLT STABILIZER



The bolt stabilizer aides in holding the head of the bolt when both shearing and bending.

## PIN SHEARING



The pin shearing tool cuts the old pin on both side of the bolt with a hit of a hammer.

## PIN BENDING



The pin bending tool easily retains the pin around the bolt by forming it in an arc.

## INSPECTION



The new bolt / pin replacement

***Always Wear Safety Glasses***

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# DRAW-BAR FRAME PRICE LIST

January 2026

## PRE-BOW

Two Sides \$ 50.00 per set

### Recommend Pre-Bow

1 1/2" to 2 1/2" Profiles	.375" to .500" per side
2 1/2" to 3" Profiles	.500" to .750" per side
3" to 5" Profiles	.750" to 1.500" per side

## THREADED INSERTS

Flush Mount, Watertight, Stainless Insert  
1/4-20, 5/16-18 or 8mm x 1.25

\$ 21.00 each  
\$ 30.00 set-up



## LOCATOR BUSHINGS

Aluminum Plug Drilled \$ 22.50 each  
Flush Mount, Watertight \$ 30.00 set-up

Bronze Bushing \$ 25.00 each  
Flush Mount, Watertight \$ 30.00 set-up

Stainless Steel Bushing \$ 25.00 each  
(Labor Only) \$ 30.00 set-up

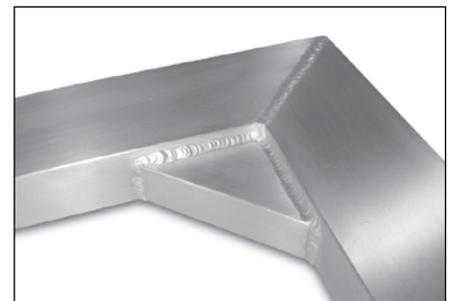
Flush Mount, Watertight  
Stainless Steel Bushing Call for Quote



## CORNER GUSSETS

Large Format Stretch & Glue Frames  
\$ 100.00

Large Format Draw-Bar Frames  
\$ 100.00



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Additional 5% for New Frames with Recessed Allen Bolts  
\$5.00 per Add'l Hole for Frames with 4" Bolt Centers  
Prices Subject to Change without Notice

# REPLACEMENT PARTS PRICE LIST

January 2026



DIAMOND  
CHASE

## INSERTION TOOL

Wheel Type Insertion Tool  
Top Loading Double Nylon Only

\$ 30.00 each



Acrylic Plastic Card  
All Double Nylon and Keystone

\$ 3.00 each



## INSTRUCTIONAL VIDEOS

Draw-Bar Frame  
Tension Quick Fabric Stretcher  
Roller Chase

AVAILABLE ONLINE ONLY

## MICRO CHASE FRAMES

5" x 5" I.D.	\$82.50
5" x 7" I.D.	100.00
8" x 10" I.D.	150.00



## MICRO CHASE REBUILD KITS

Replacement Draw-Bars (with Locking Rods)

5" x 5" I.D.	Call for Quote
5" x 7" I.D.	
8" x 10" I.D.	

Replacement Bolts

Stainless Steel Recessed Allen

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